

Date: Tuesday, 11/13/2007 1:25:10 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ADJUSTABLE ENGINE MOUNT KIT (205)
 Job Number : 35656
 Estimate Number : 10548
 P.O. Number : N/A Part Number : D205708011
 This Issue : 11/13/2007 S.O. No. : N/A Drawing Number : B80701 REV C
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : C
 Previous Run : 33918 Material : N/A
 Due Date : 11/30/2007 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : 07/11/13
 Comment : Est C 06.01.31 Added MS206136C12 JLM/AP

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



KS 07-11-21 (4)

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

07/11/27

2.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5039 for:

6 D3284-001 (B80702-1) Sleeve
 2 D3284-003 (B80703-1) Stud
 4 D3284-005 (B80704-1) X Stud
 6 D3284-007 (B80705-1) Stud
 6 NAS509-12 Nut
 6 NAS509L12 NutStud

07/11/14

(4)

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure Certificate of Conformity is attached

07/11/16

(4)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect assembly. Visually inspect thread, fit and cad plating

07/11/22 x 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 35656

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3284001

Sleeve



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 D3284-001 Sleeve B35656

KS 07/11/26

(X4)

6.0

D3284003

Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Stud

Pick:

Packing Kit (Note: (1) D205-708-011 Kit includes all parts listed below)

Qty Part Number Description Batch

2 D3284-003 Stud B35656

KS 07/11/26

(X4)

7.0

D3284005

Stud



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

4 D3284-005 Stud B35656

KS 07/11/26

(X4)

8.0

D3284007

Stud



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty Part Number Description Batch

6 D3284-007 Stud B35656

KS 07/11/26

(X4)

9.0

D3284009

Bearing



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bearing

Pick:

Packing Kit (Note: (1) D204-708-013

B35694

(X4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/13/2007 1:25:10 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 35656

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description:

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	D3284-009	Bearing	B35694

D3284011

Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bearing

Pick: Packing Kit (Note: (1) D204-708-013)

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
1	D3284-011	Bearing	B35695

AS 04/11/26

(4)

MS206136C16

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D204-708-013)

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
8	MS20613-6C16	Rivet	M19513

M19513

AS 04/11/26

(4)

MS206136C18

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D204-708-013)

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
8	MS20613-6C18	Rivet	B19513

Batch

B19513

AS 04/11/26

(4)

MS206136C19

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D205-708-011)

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
8	MS20613-6C19	Rivet	B19513

Batch

B19513

AS 04/11/26

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/13/2007 1:25:10 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 35656

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

NAS50912

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 NAS509-12 Nut 35656

KS 07/11/26

(x4)

15.0

NAS509L12

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 NAS509L12 Nut 1XB m102296/23X B 35656

KS 07/11/26

(x4)

16.0

MS206136C12

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

RIVET

Pick:

Qty Part Number Description Batch

2 MS206136C12 Rivet M100089

KS 07/11/26

(x4)

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

KS 07/11/27

(x4)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-708-011

Location:

PPP Rev:

7/11/27 SD (x4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/11/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/13/2007 1:25:10 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 35656

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

QC21

FINAL INSPECTION/W/O RELEASE



(27)

Comment: FINAL INSPECTION/W/O RELEASE

D 11/11/27

Job Completion



U 11/11/27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

NOTES:

- 1 CUT EXISTING ENGINE MOUNT TUBE AT DIMENSION SHOWN
- 2 DEBURR OUTSIDE DIAMETER OF TUBE .005/.010 AND INSIDE DIAMETER .015/.025.
- 3 BOTTOM OUT BEARING IN BB0705 STUD AND BB0703/BEV. POSITION RIVET HOLES AS SHOWN AND LINE DRILL PER (#10 DRILL).
- 4 DISASSEMBLE PARTS AND DEBURR.
- 5 ZINC CHROMATE PRIME TUBE ASSY ALL OVER USING TT-GREEN.
- 6 RE-ASSEMBLE PARTS WET WITH HYSOL ADHESIVE EA934.
- 7 INSTALL RIVETS WET WITH HYSOL ADHESIVE EA934.
- 8 FILL SLEEVE WITH CORROSION PREVENTIVE COMPOUND SUFFICIENT TO CAUSE SQUEEZE OUT, THEN ASSEMBLE AS SHOWN.
- 9 FOR AIRCRAFT INSTALLATION, BACK OFF NUTS AND OF SUIT ENGINE DECK FITTINGS. ADJUST LENGTHS OF J WITH SLEEVE TO OBTAIN CORRECT ENGINE/TRANSMISSION BELL MAINTENANCE MANUAL. MAKE SURE STUDS ARE S THROUGH WITNESS HOLES. TORQUE NUTS 400 TO 600 AS SHOWN. SEAL LOCKWIRE HOLES IN SLEEVE AND AT INTERFACE WITH SEALANT PER MIL-S-8802.
- 10 ZINC CHROMATE WHERE INDICATED USING TT-P-1757.

NOTICE

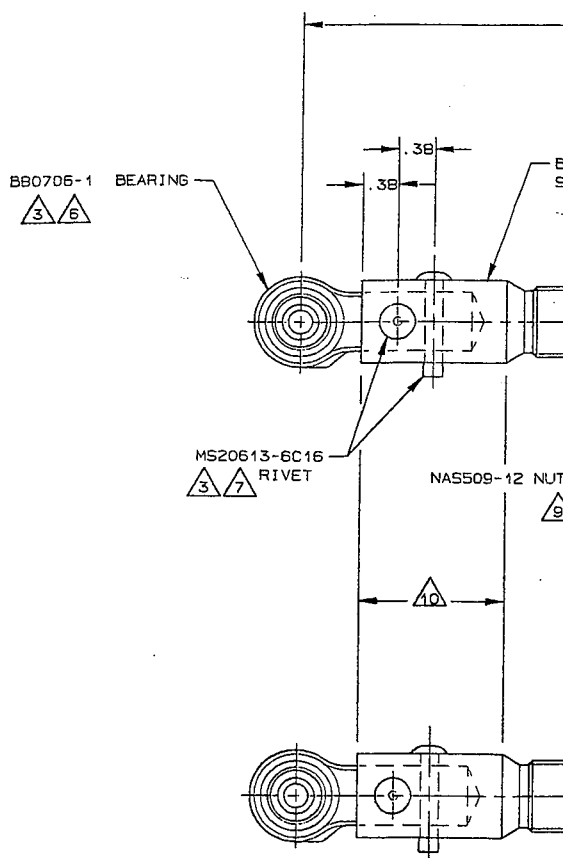
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Record of Revisions

Date	Description of changes	by	approved
08 JAN 99	INITIAL RELEASE	TM	TIM MARTIN
19 MAY 99	REV. MATL LIST, ADD BB0706-1 BRG.	GW	TIM MARTIN
01 FEB 00	DCN BB0701A1 INCORPORATED	TM	TIM MARTIN
09 OCT 03	DCN BB0701B1 INCPD	TM	<i>Mark</i>

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35656



EA934	ADHESIVE	DEXTER/HYSOL
BB0706-1	BEARING	ACS
	SEALANT	MIL-S-8802, CLASS B
	CORROSION PREVENTIVE COMPOUND	MIL-C-16173, GRADE 1
MS20995C41	LOCK WIRE	
MS20613-6C14	RIVET	
MS20613-6C16	RIVET	
NAS509L12	NUT	
NAS509-12	NUT	
BB0705-1	STUD	
BB0704-1	STUD	
BB0703-1	STUD	
BB0702-1	SLEEVE	
-3	INSTALLATION	
-1	INSTALLATION	
PART NO.	DESCRIPTION	MATERIAL

LIST OF MATERIALS

APPROVALS	DATE	NORTHERN AERO INDUSTRIES 1845 ST. MATTHEWS AVENUE WINNIPEG, MANITOBA R3H 0A8		
DRAWN: T MARTIN	27 JAN 98			
CHECKED:		INSTALLATION - ENGINE MOUNT, ADJUSTABLE, BELL 204/205		
PROJECT ENGINEER				
STRESS:		CODE IDENT NO.	DWG. NO.	REV.
AVIONICS:		36929	B80701	C
		SCALE: FULL	SHEET 1 OF 1	

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO18005-1	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada			5. Work Order/Contract/Invoice PO00005039	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
1	SLEEVE	B80702-1	BELL 205A-1 205B 204B UH-1H	24	BATCH # 07-2681	Manufactured
2	7/8 STUD	B80703-1	BELL 205A-1 205B UH-1H	8	BATCH # 07-2540	Manufactured
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).						
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.						
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.		
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 15 November 2007		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A
				22. Name N/A		23. Date (DD MMM YYYY)
INSTALLER RESPONSIBILITIES						
*Installer must cross-check eligibility with approved data. This document does not constitute authority to install the part. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1. Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.						

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO18005-2	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada				5. Work Order/Contract/Invoice PO0005039	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	3/4 STUD	B80704-1	BELL 205A-1 205B 204B UH-1H	12	BATCH # 07-1195	Manufactured	
2	STUD	B80705-1	BELL 205A-1 205B 204B UH-1H	24	BATCH # 07-2542	Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.			19. <input checked="" type="checkbox"/> CAR 571.10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.				
15. Authorized Signature R. D. Williamson		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 15 November 2007		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO18005-3	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada				5. Work Order/Contract/Invoice PO 00005039	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	NUT	NAS509-12	Various	24	BATCH # 06-3283	Manufactured	
2	NUT	NAS509-L12	Various	24	BATCH # 06-3290	Manufactured	
13. Remarks These Aeronautical Products were procured from an approved source in accordance with Northern Aero Industries Qualified Procurement List.							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.			19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.				
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 15 November 2007		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES *Installer must cross-check eligibility with approved data. This document does not constitute authority to install the part. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1. Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.							

Northern Aero Industries Ltd

25 Dunlop Avenue
Winnipeg, Manitoba
R2X 2V2

Phone: (204) 772-9922

Fax: (204) 772-7568



Packing List

Sales Order: SO18005

Shipper No: 1

Ship Date: 15-Nov-07

Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 14-Nov-07

Purchase Order: PO00005039

Reference: Shipment 1 for SO18005

SHIP TO

DART AEROSPACE LTD. - DART
MAIN FINISHED GOODS LOCATION
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Attn: C. LAVOIE

Phone: (613)632-9577

Fax: (613)632-1053

Ship Via:


Item ID	Description	Quantity	UM
B80702-1	SLEEVE	24	EA
	24 EA LOTNO 07-2681		
B80703-1	7/8 STUD	8	EA
	8 EA LOTNO 07-2540		
B80704-1	3/4 STUD	12	EA
	12 EA LOTNO 07-1195		
B80705-1	STUD	24	EA
	24 EA LOTNO 07-2542B		
NAS509-12	NUT (.7500-16 UNJF-3B)	24	EA
	24 EA LOTNO 06-3283		
NAS509-L12	NUT, STEEL (.7500-16 UNJF-3B-LH) LH THI	24	EA
	24 EA LOTNO 06-3290		

Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO18025-1	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada			5. Work Order/Contract/Invoice PO00005039	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
1	3/4 STUD	B80704-1	BELL 205A-1 205B 204B UH-1H	4	BATCH # 07-2904	Manufactured

13. Remarks
 These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).

14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.		19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571	
15. Authorized Signature 	16. Certificate / Approval Ref. No. AMO 88-97	20. Authorized Signature N/A	21. Certificate / Approval Ref. No. N/A
17. Name R. D. Williamson	18. Date (DD MMM YYYY) 19 November 2007	22. Name N/A	23. Date (DD MMM YYYY)

INSTALLER RESPONSIBILITIES

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

Northern Aero Industries Ltd

25 Duñlop Avenue
Winnipeg, Manitoba
R2X 2V2

Phone: (204) 772-9922

Fax: (204) 772-7568

**Packing List**

Sales Order: SO18025
Shipper No: 1
Ship Date: 19-Nov-07
Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 19-Nov-07

Purchase Order: PO00005039

Reference: Shipment 1 for SO18025

SHIP TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Attn: LINDA LACELLE

Phone: (613)632-3336

Fax: (613)632-4443

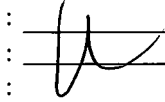
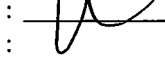
Ship Via:

Item ID	Description	Quantity	UM
B80704-1	3/4 STUD	4	EA
	4 EA LOTNO 07-2904		

Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.

Date: Wednesday, 28/11/2007 7:09:16 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-708-REWORK
Job Number	: 35999		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: Z_CUSTOM
This Issue	: 28/11/2007 S.O. No. :	Drawing Number	: ECN 1074
Prsht Rev.	: NC	Project Number	: 1
First Issue	: 28/11/2007 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 05/12/2007 Qty: 7 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

3 X D205-708-011 B33918

4 X D205-708-011 B35656

ADD TO EACH KIT:

4 X MS20613-6C19 B 33918
AND A COPY OF DSI9395
PER ECN 1074

(3X)

(4X)
35656

(1X)

7/11/2850

2.0	MS206136C19	Rivet
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)
Rivet

M9513

7/11/28

(1X)

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

7/11/28

(1X)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
RETURN TO STK

7/11/28

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-708-REWORK

Job Number: 35999

Part Number: Z_CUSTOM

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

**ADD A COPY OF THIS W/O TO EACH
OF THE ABOVE W/O'S ***

Handwritten: D 28/11/28

Job Completion



Handwritten: U 28/11/29

DART Aerospace Ltd

REFERENCE ONLY

#R 623

CUSTOMER RETURN

Initiator: Sean Keir
 Company: Rotocraft Service
CRO 13
 Phone No. 406-363-6121

Date: Dec 21/07
 Invoice # 5446
 Order Entry # 4467 4370

Reason for return: Customer not able to fully adjust the turn buckles
 Attach Copy of DHS Return Authorization # 352

Receiving:		Date Received: <u>8/2/17</u>		Freight Company: <u>FRED EX</u>		Prepaid Collect	
#	Part #	Batch #	Description	Distribute to QC		Advise QA Date:	
1	<u>D205-708-011</u>	<u>31650</u>	<u>Adjustable Engine Mount</u>				
		<u>B35656</u>	<u>10</u>	<u>DAVE</u>		<u>8/2/8</u>	

Condition of packaging: Good Photograph required: yes no

Paperwork attached: P/S X Invoice _____ ARC _____ Docs _____ Other _____

QC: Quarantine: _____ Location: _____ Condition of Part: Good
 Inspect: _____ Initial: _____

#	Part #	Batch #	QC Comments	QC Approval		Scra
				Initial	W/O #	
1	<u>D205-708-011</u>	<u>B35656</u>	<u>Return to manufacturer for</u> <u>Re-work as per WCR 274, and</u> <u>per W/O</u>	<u>[Signature]</u>	<u>37419</u>	

QA Coordinator: Advise GM as to findings: _____ Initial: _____ Date: _____

Comments: _____

Issue credit: yes no	GM Approval: _____ Date: _____	Invoice Amount: _____ Less Replacement: _____ Restock Fee: _____ Freight: _____ Net Credit: _____ DHS <input type="checkbox"/> Customer <input type="checkbox"/>
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QA: Enter into Q-Pulse with reason for return & File original. Signed: _____ Date: _____

Copy of Customer Return to stay with work orders and another copy to be filed with customer credit